### **Sustainable Hospital Erasmus MC**

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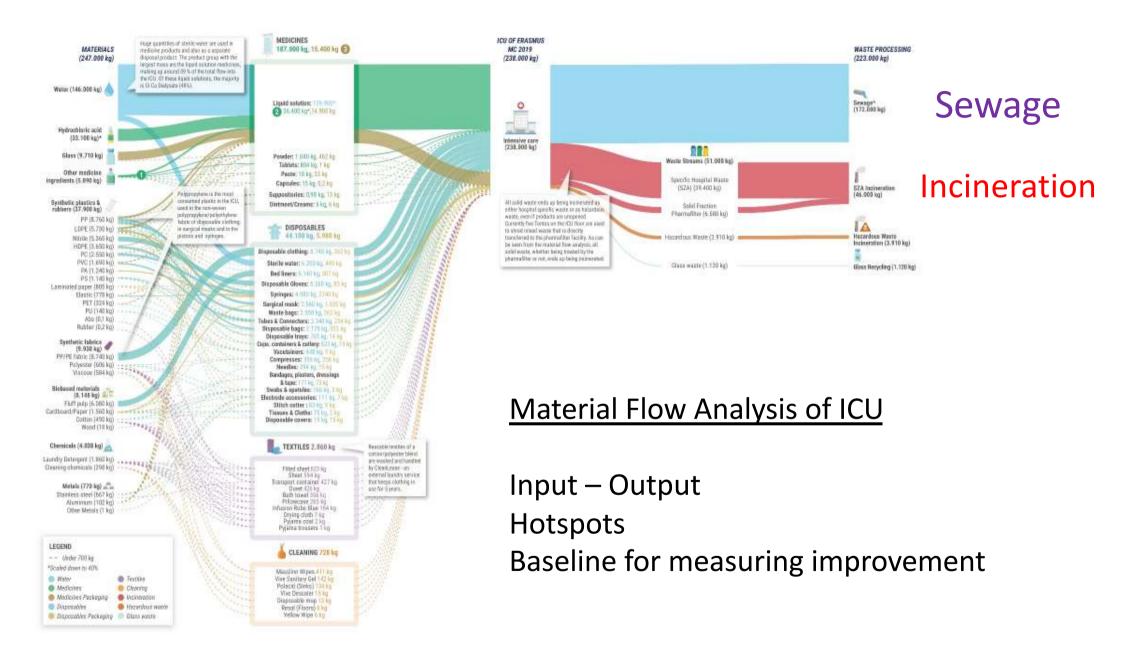
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Healthcare sector 7% of national ecological footprint

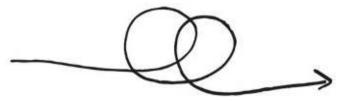
ICU: 8 waste bags per person per day

Even more visible during Covid

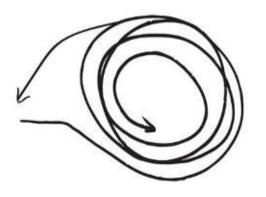


## LINEAR ECONOMY

RECYCLING ECONOMY



CIRCULAR ECONOMY

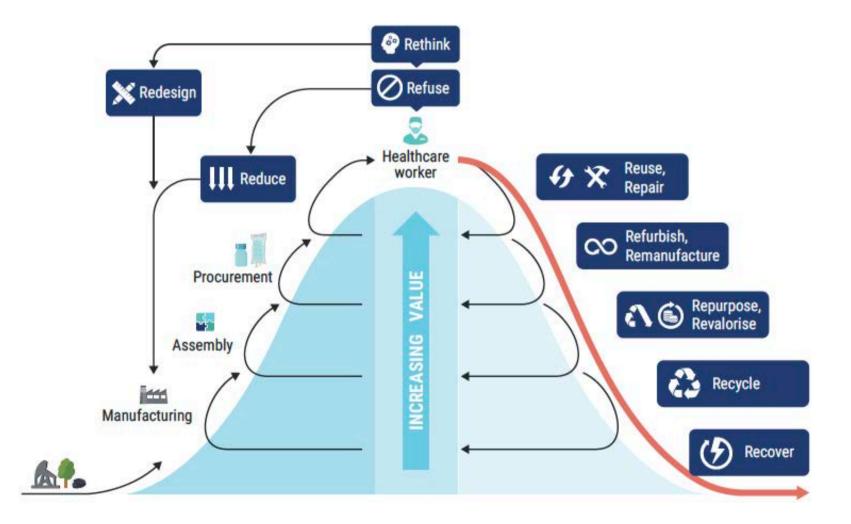


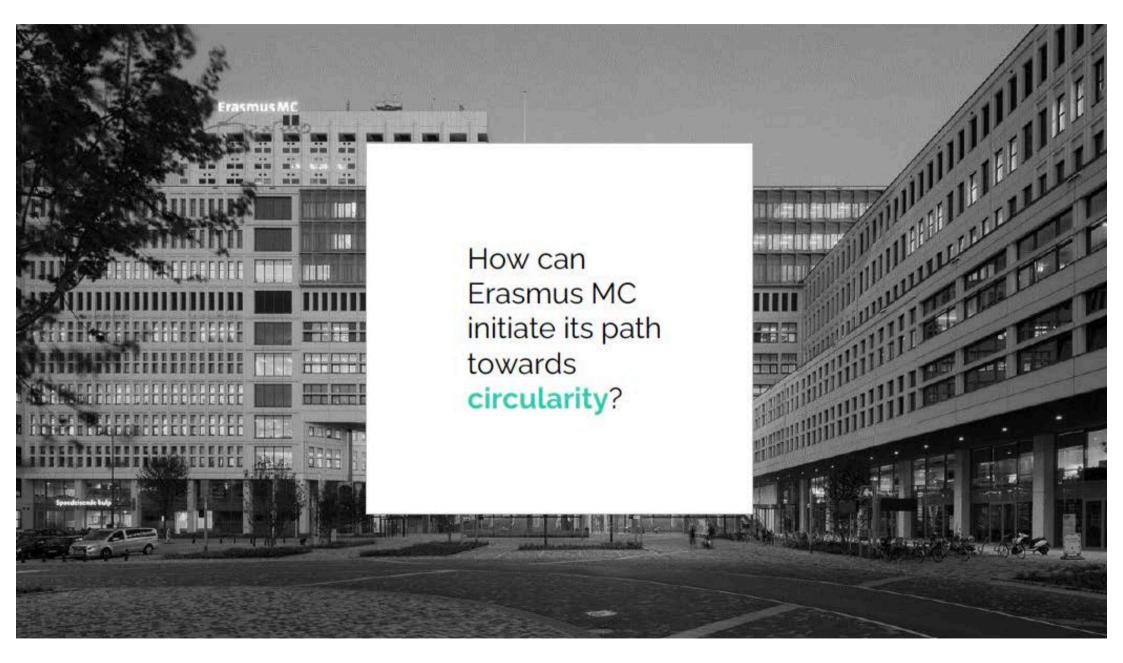






### Circular Economy "R" Strategies







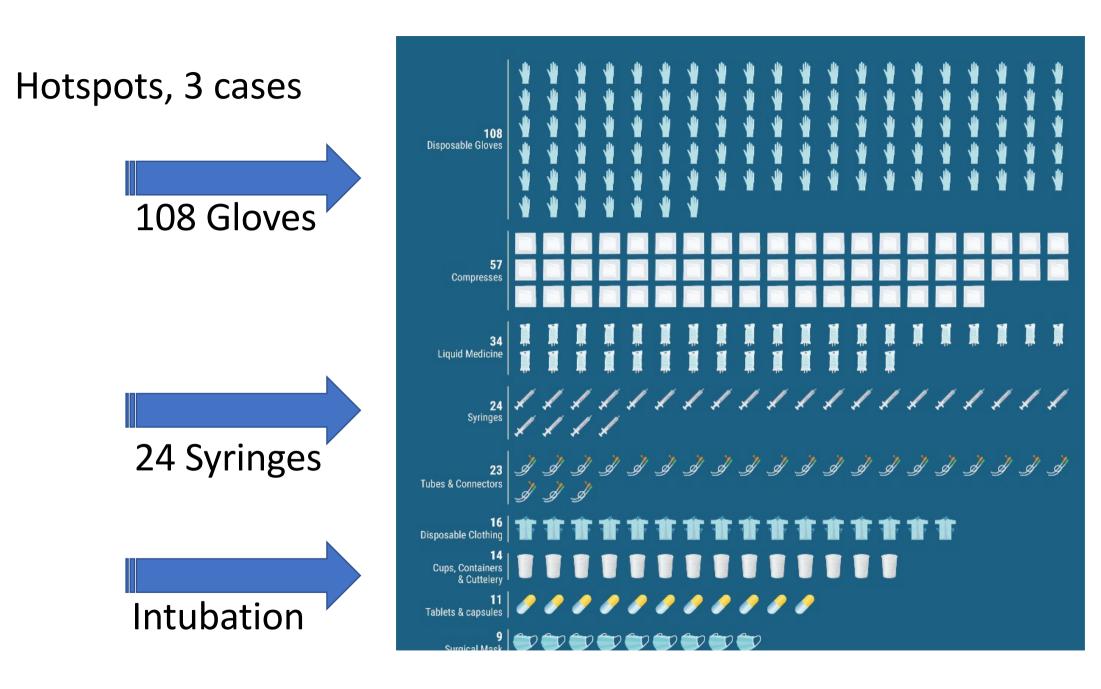
# The Green Intensive Care Unit

**Erasmus MC** Universitair Medisch Centrum Rotterdam zafing

**T**UDelft

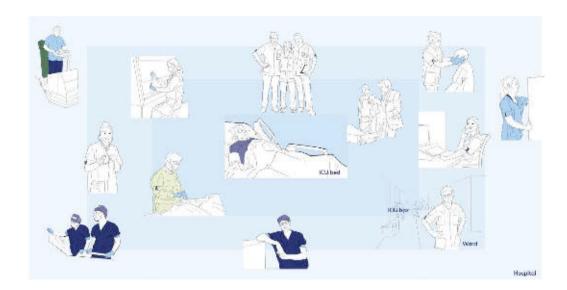
**Delft University of Technology** 

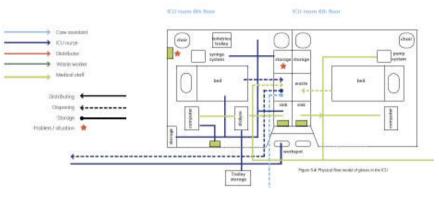
 ERASMUS UNIVERSITEIT ROTTERDAM

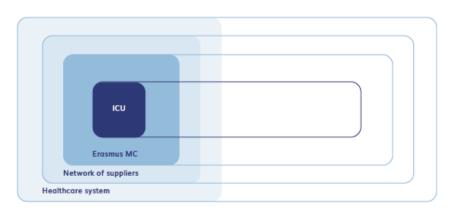


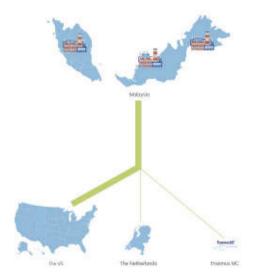
Multiple perspectives to get an understanding

- Environmental impact (CO2, waste in kg, ...)
- Health safety and protocols
- Healthcare staff and patients behavior
- Direct and indirect costs
- Logistics within and outside hospital
- Procurement and supply chain
- Upcoming sustainable technologies
- etc.









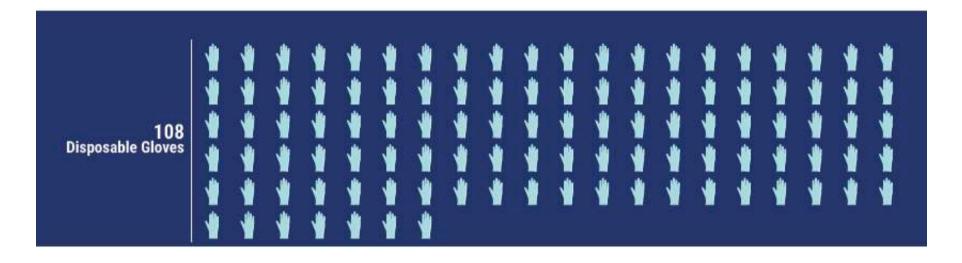
# Reducing the environmental impact of gloves used in the Intensive Care Unit

**Towards greener ICUs** 

by Lisanne van den Berg



### Hotspot disposable nitrile gloves



Erasmus MC

15 million gloves per year

40.000 per day

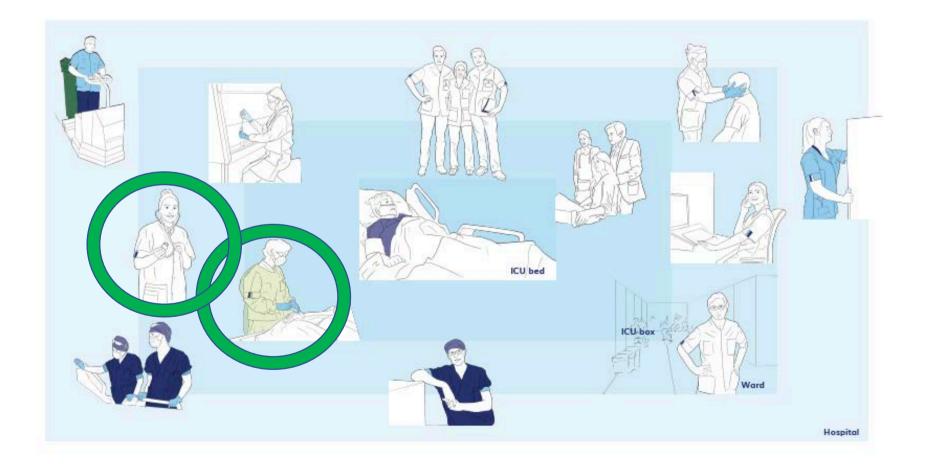


Intensive Care

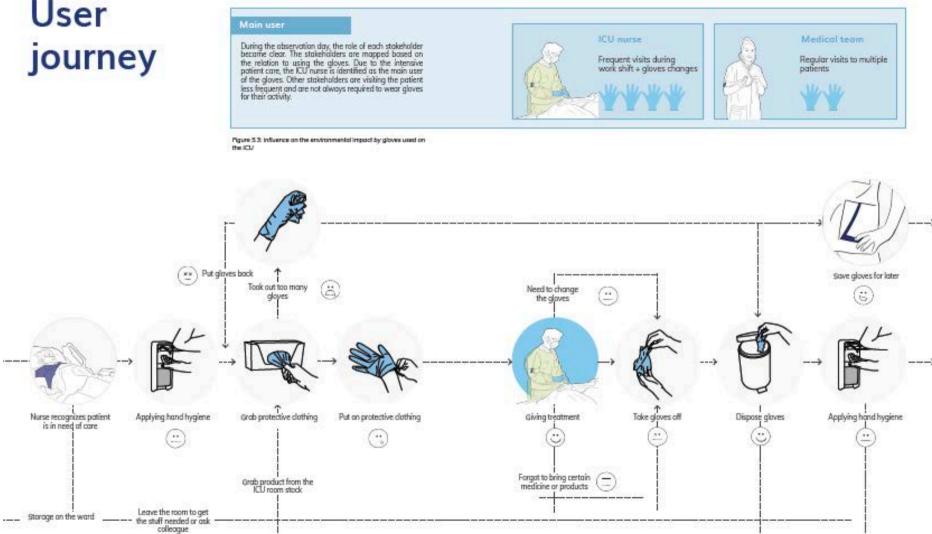
1.5 million gloves per year

4.000 per day

## The ICU Team



# User





# Waste audit PICU

Children's Intensive Care unit

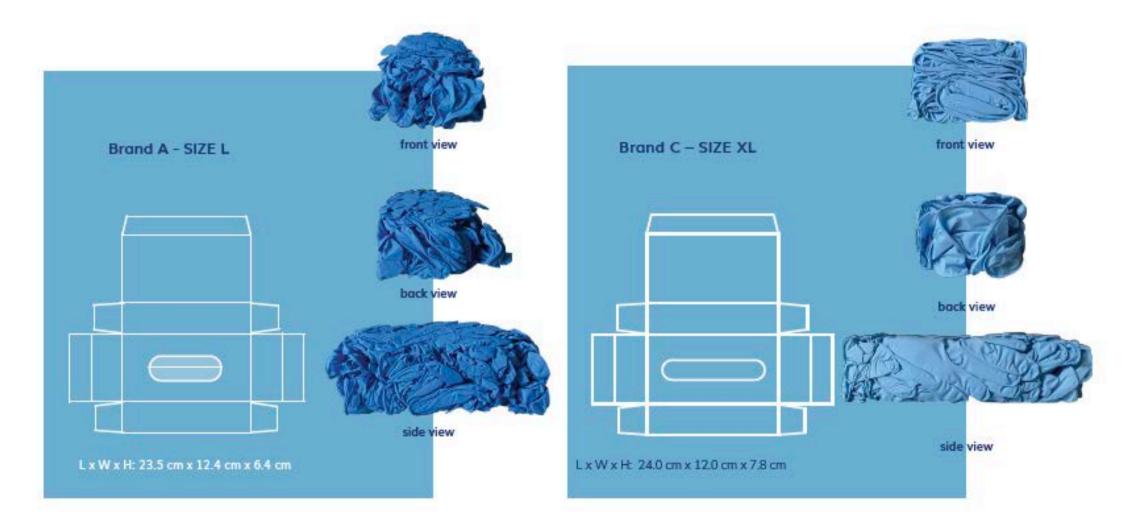
Waste is analysed for 4 days



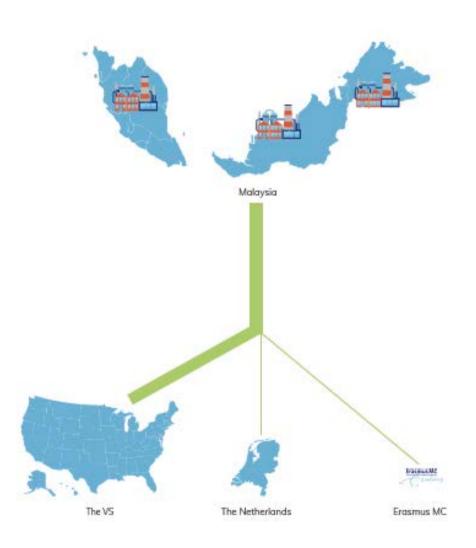
### Unused gloves 10% comes out unwanted











#### 4.5 Conclusion

The field research including observations and interview gave an understanding in different perspectives. The main insights can be listed and divided into three opportunities for improvement. The opportunities are substantiated by the drivers.

#### 1. Rethink the use

2. Reduce unused gloves

#### 3. Reduce glove changes

The opportunities are not focused on the right side of the value hill; the waste is categorized as "hospital specific waste" and is not allowed to be recycled. Also, the focus is not on material change and fabrication process, because that does not fit my knowledge. The solution area is defined from the assembly till the use of the gloves.



#### Drivers lany different actions during ICU care nexpected situations eed to pick samething from the storag rotocols

#### 2. Reduce unused gloves



#### Drivers mount of glove distribution points in ICU bax aking out too many gloves bx design acking the gloves ontamination hrawing gloves after isolation patient leaves

#### Other opportunities

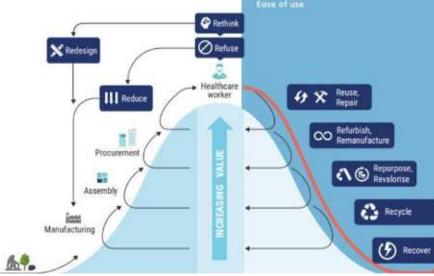


#### 3. Rethink the (unecessary) use



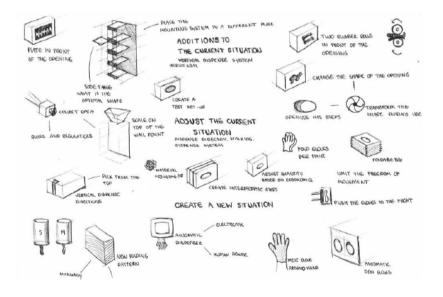
#### Drivers utting two gloves over eachother istrust in quality eplacement for handhygiene ratocols luman behaviour nislinterpretation of the policy

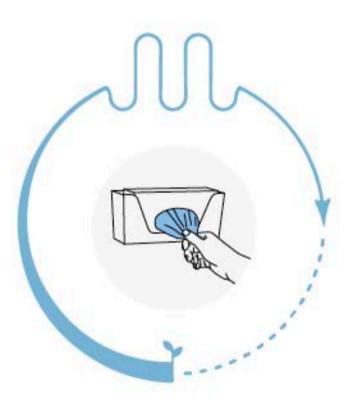
Bio-based material Recyling of the used gloves Carton boxes seperated in carton waste Quality of gloves



## **Design goal**

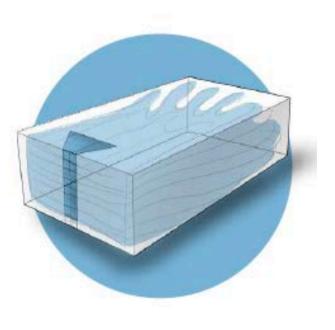
The design goal is to create a design that can decrease the number of unused gloves in the current situation and incorporate the building blocks.







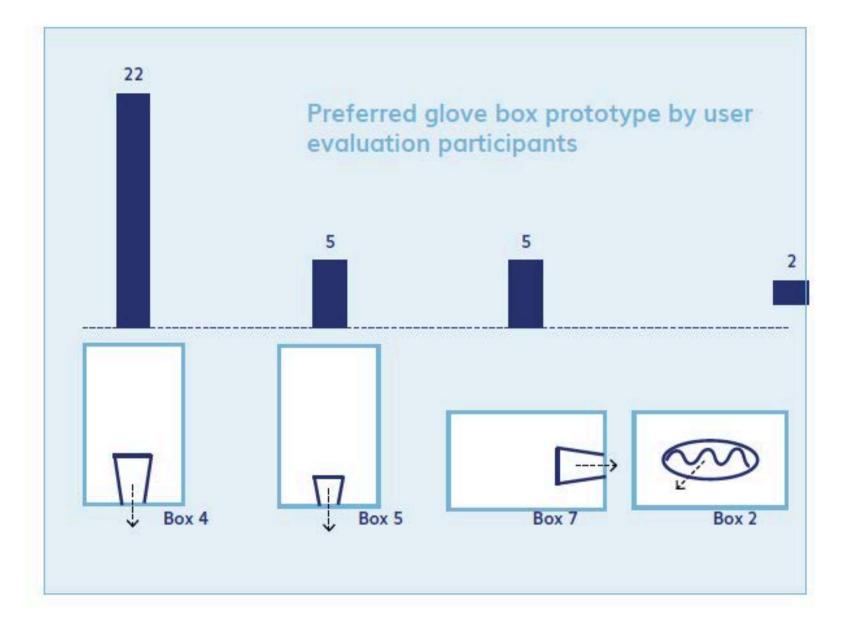


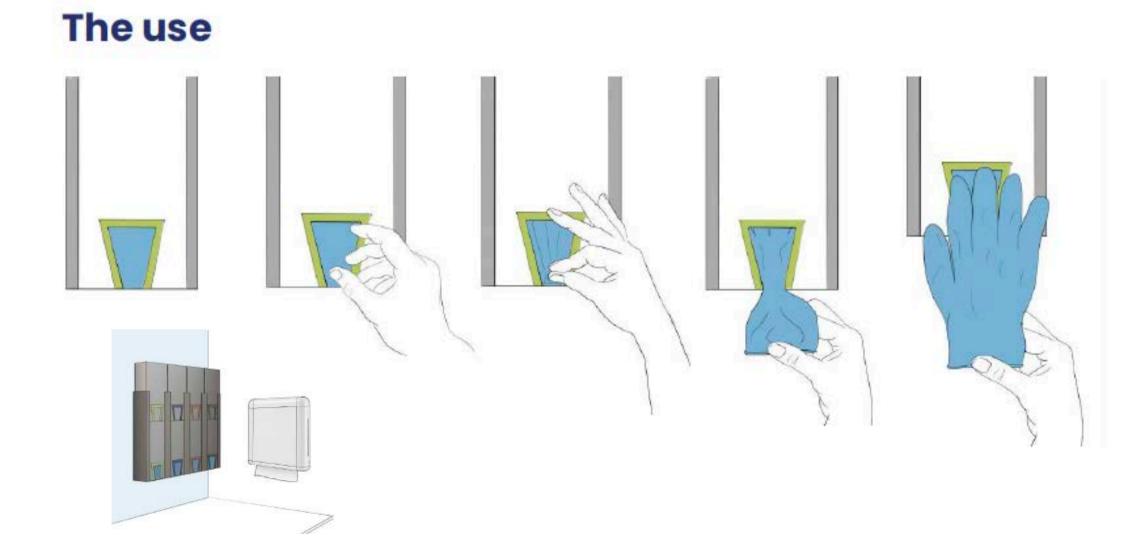


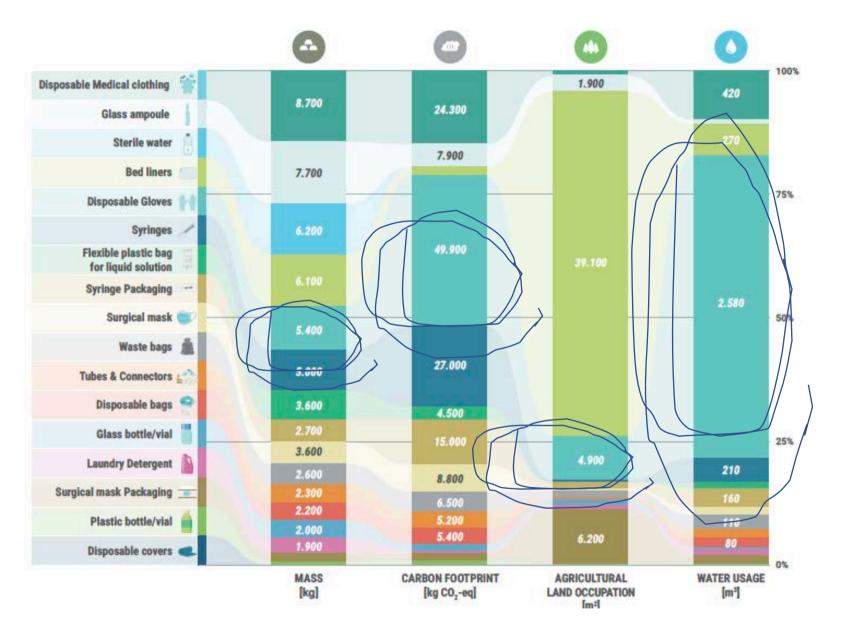
# **User evaluation**











Gloves production has a large environmental impact

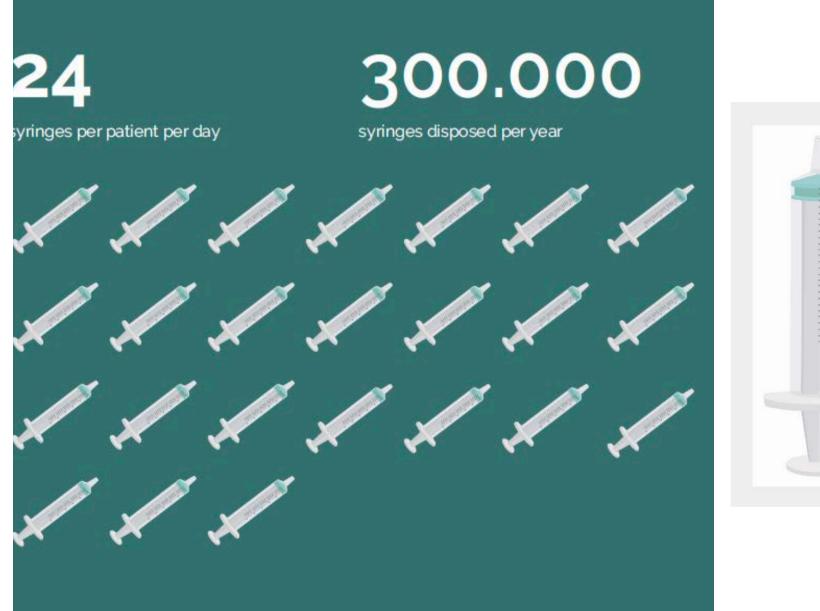
10 percent reduction already serious impact

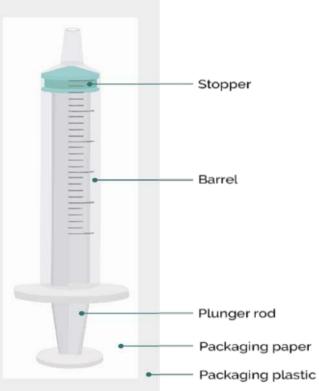
# Towards a circular ICU

Reducing the environmental impact of syringes in the Intensive Care Unit

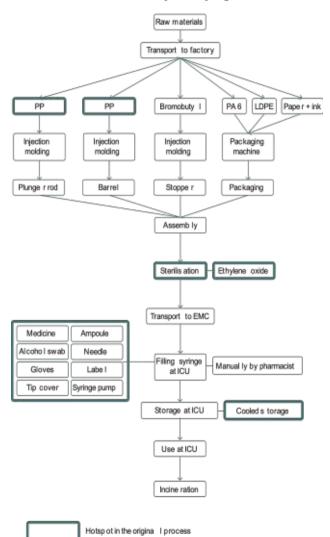
This graduation project reduces the environmental impact of syringes on the Intensive Care Unit (ICU) of Erasmus University Medical Centre (MC) by designing solutions based on circular strategies.







Manually filled syringe



Process step in the origina | process

### Life Cycle Assessment



Part	Material	Weight (g)	Percentage %
Plunger rod	Polypropylene (PP)	11.0 g	33%
Barrel	Polypropylene (PP)	17.2 g	51%
Stopper	Bromobutyl rubber formulation (6720GC)3	3.2 g	10%
Packaging:	20% Polyamide 6 (PA 6)	1 g	3%
plastic liner	80% Low density polyethylene (LDPE)		
Packaging	Paper with medical grade, printing ink	1 g	3%
paper			
Syringe total	-	33.4 g	100%

# Concept 1 modular syringe

Reduce the environmental impact by reusing the plunger and the tip and only replacing the barrel. Designed to separate the materials at the End of Life to enable recycling.

#### Advantages of modular syringes

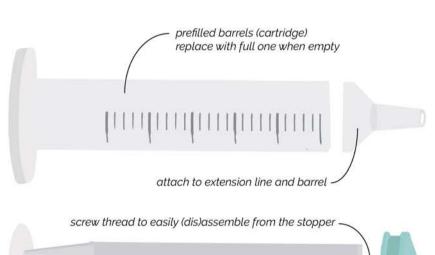
- + Easy separation of materials to be able to recycle
- + Cartridge system (only replacing the barrel for use) saves material
- + Reuse the plungers multiple times

#### Product improvements to be made

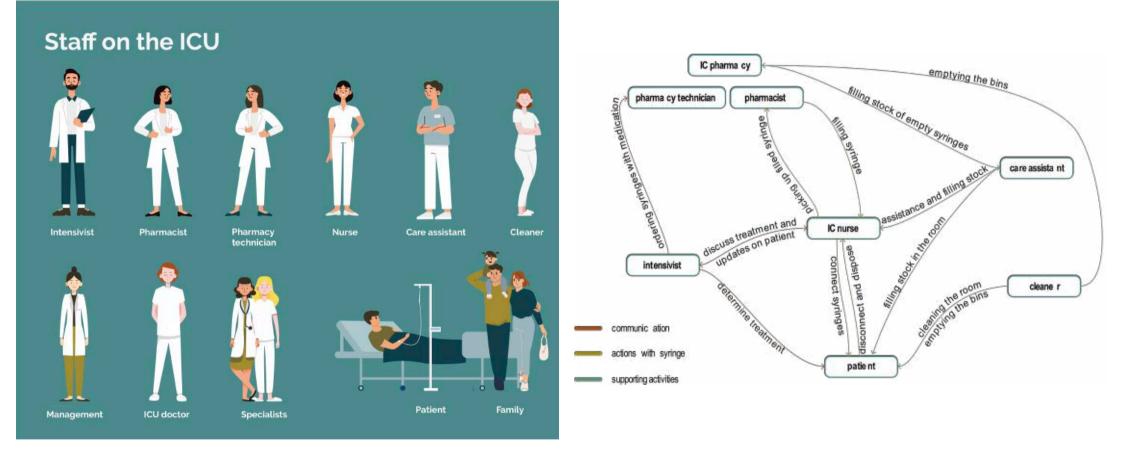
- design components in such a way that they can be assembled and separated easily (screw thread for example)

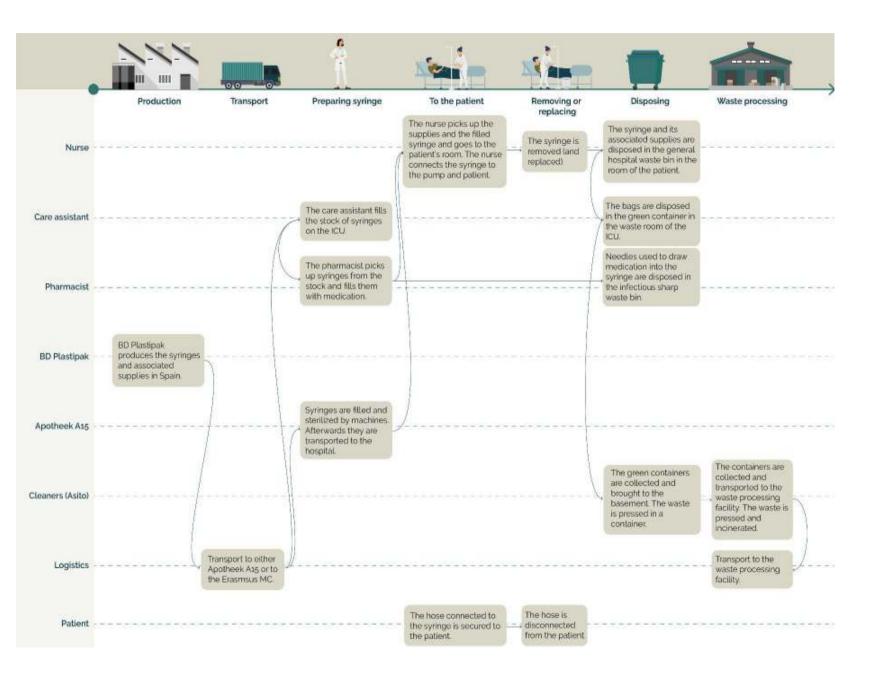
#### Influence on stakeholders

BD: adapt production process A15: adapt production process (fill barrels only) EMC: adapt workflow (extra work to disassemble and separate waste) + add recycle possibilities



 reusable plunger (has not been in contact with medication or the patient)





### Product Journey

### Lots of consumables involved in use of syringe







Packaping with symplex opened, acting is taken out without looking the bp.

Storte norde is operant without to a bright

Syringle is placed on the table in this way so that the tip does not touch anything



Needle is acressed onto the syringe will call to a larg the member Only the packaging is four that



The sympolic full masdle con-









Pump is opened to make place for the sythole





The gloves can be taken off, and are disposed in the same bin. The bin in the room is closed



The syringle is placed in the infusion bog The needer's second in the opening of the bag

The mode align is drawn up through the mode into the sysingle.





The needle is removed from the

syringe.



The needle is disposed in the strap A stopper is opened infectious waste bin in the room



The stopper is placed on the syringe.



restafval

The waste bags from the room are placed in the green containers at the ICU by the care assistents. The needle boxes from the room are places in a cardiooard box

The containers are collected in the basement of the hospital



The waste from the containers is pressed together and then incinerated

The pump is closed, and the display shows what type of symplex in there settings can be adjusted. The waste is collected and thrown away in the waste on in the room.



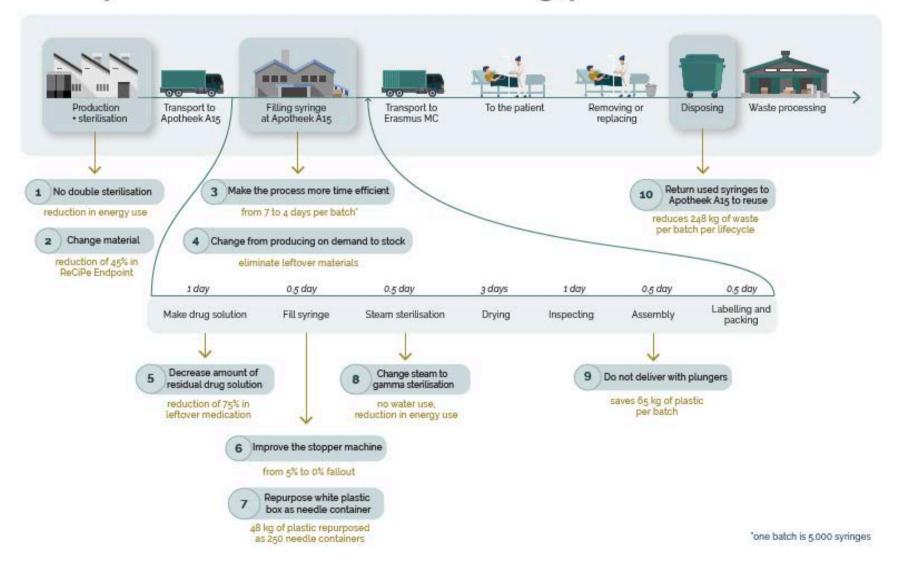
## Alternative batches of pre-filled syringes

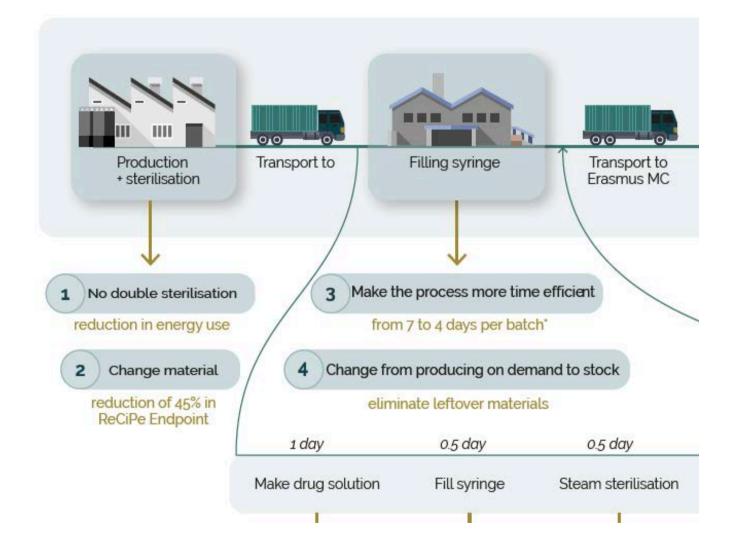
### Filling syringes by machine

large batches of prefilled sterilised syringes, fewer by-products



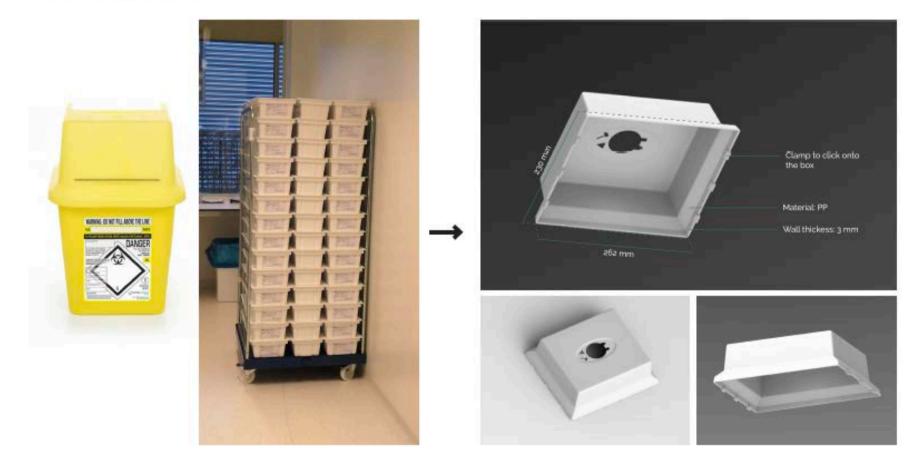
### Hotspots in the machine filling process





- 1. No double sterilization
- 4. Change from on demand to stock

# Repurpose packaging as a sharps waste container



# It is not just the syringe that has to be improved but the whole 'use system' of the syringe

Form product to system thinking

Some reflections.....

- Multiple perspectives
- Mapping the current situation and make visible
- Co-create and engage
- Beyond the product.... Think in systems
- Still much to learn
- More disciplines needed next to Erasmus MC and Delft Designers

- EUR students behavior and modelling
- Engage with other hospitals
- Collaboration with industry
- Creating open access platform
- Funding
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